

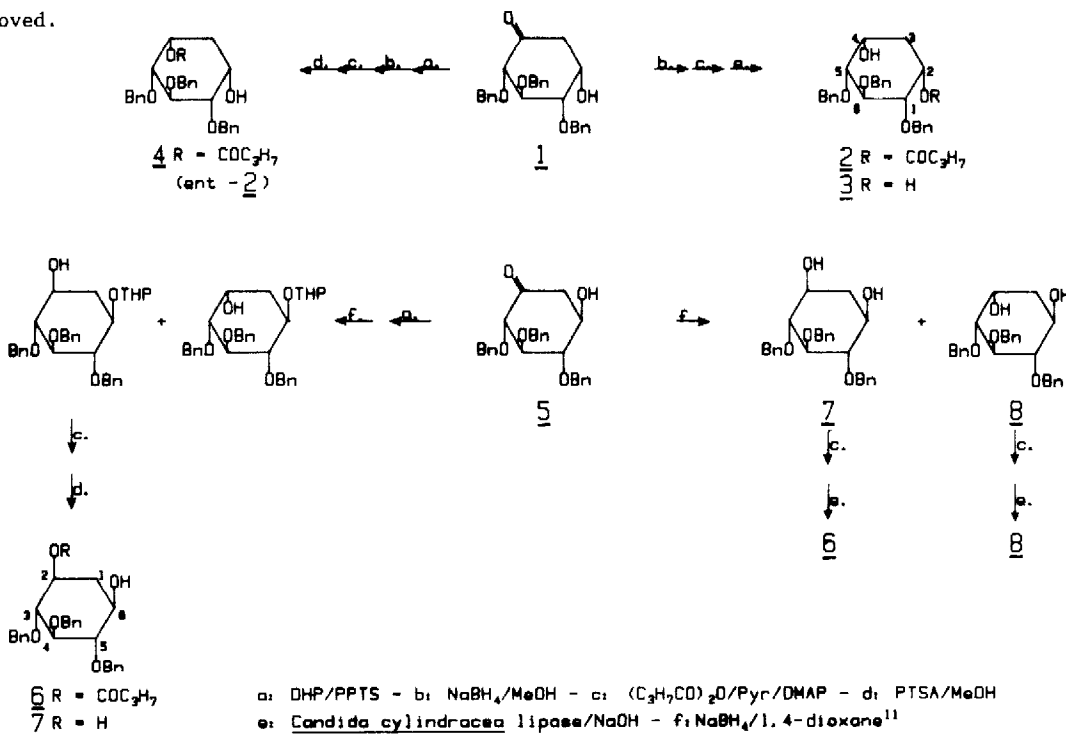
FACILE CHEMO-ENZYMATIC SYNTHESIS OF
 SELECTIVELY PROTECTED DERIVATIVES OF DEOXY-INOSITOLS

H.Hönig*, P.Seufer-Wasserthal, A.E.Stütz and E.Zenz
 Institute of Organic Chemistry, Graz University of Technology,
 Stremayrgasse 16, A-8010 Graz, Austria

Abstract: Selectively substituted symmetrical polyhydroxycyclohexanols like 3-deoxy-*epi*-(e.g. **2,4**) and 1-deoxy-*scylla*-inositol derivatives (e.g. **6**) conveniently can be prepared by chemo-enzymatic methods.

Deoxy cyclitols constitute interesting synthons for possible enzyme inhibitors in many fundamental cellular processes¹. Of the ten possible deoxy cyclitols (cyclohexanepentols) known², four are meso forms, which at regioselective substitution simultaneously create enantiomers. Up to now, mostly racemates have been prepared¹.

We have shown, that enzymatic hydrolysis of some 2-substituted cyclohexanoates is an excellent method for preparing enantiomerically pure derivatives³. In this case again the preference of *Candida cylindracea* lipase for selectively hydrolyzing *R*-esters⁴ has been proved.



Enzymatic hydrolysis of 1,2- and 1,3-diacyloxycycloalkanols with pig liver esterase is known from the literature^{5a,b}.

Based on these facts, we wish to present a facile approach to some enantiomerically pure substituted derivatives of 3-deoxy-*epi*-inositol [*muco*-quercitol (**3**), derivatives **2** and **4**] and 1-deoxy-*scyllo*-inositol [*scyllo*-quercitol (**7**), derivative **6**].

Selectively substituted cyclohexanone derivatives **1** and **5** are easily prepared as a 4:1 mixture from methyl- α -D-glucopyranoside in 42% yield^{6a,b}. After separation, **1** can be chemically converted to (2*R*)-2-O-acyl-1,5,6-tri-O-benzyl-3-deoxy-*epi*-inositol **4** in four steps, whereas the enantiomer thereof, **2**, can be prepared in a chemo-enzymatic approach in three steps. Thus **1** is converted to the THP derivative (mixture of isomers, 92% yield), reduced stereoselectively by NaBH₄/MeOH (86%), acylated⁶, and deprotected to give **4** in 66% overall yield (sirup, $[\alpha]_D^{20}$ -16.1 (*c* = 5, CH₂Cl₂). To prepare the enantiomer **2**, **1** is first reduced to **3a** by NaBH₄/MeOH and after diacylation⁷ and enzymatic hydrolysis (75% by conversion) **2** is obtained in 60% yield (sirup, $[\alpha]_D^{20}$ +15.7 (*c* = 5, CH₂Cl₂); e.e. = 97.5%)⁸.

Likewise **5**, after hydroxyl function blocking with DHP, can be reduced to a 1:1 mixture of regioselectively THP-protected derivatives of **7** and **8**. After acylation, deblocking, and separation, the respective derivative **6** can be obtained in 32% overall yield ($[\alpha]_D^{20}$ -10.2 (*c* = 4, CH₂Cl₂)). In this case, the enzymatic pathway (due to the preference of *Candida cylindracea* lipase for *R*-configured esters), after reduction of **5** with NaBH₄/1,4-dioxane^{6a}, separation, acylation and enzymatic hydrolysis (80% by conversion) results in compounds **6** (32%, $[\alpha]_D^{20}$ -9.7 (*c* = 2, CH₂Cl₂); e.e. = 95%) and **8a**. Thus the sequence to **6** can be facilitated by the chemoenzymatic approach, reducing the number of necessary steps from 4 to 3.

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References and Notes

- For a discussion of the biological background and the nomenclature of deoxycyclitols see e.g. C.Jiang, J.D.Moyer and D.C.Baker, *J.Carbohydr.Chem.*, **6** (1987) 319.
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- e.e. and absolute configurations were determined by comparison with optical rotations of the product obtained by the chemical approach and independently checked by ¹H- and ¹³C-nmr of the respective MTPA esters⁹. All new compounds were identified by their ¹³C-(75 MHz) nmr spectra¹⁰.
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- ¹³C-nmr (CDCl₃, δ): **2**: C₁ 79.5; C₂ 68.9; C₃ 30.8; C₄ 67.2; C₅ 81.5; C₆ 77.9
6: C₁ 34.1; C₂ 68.5; C₃ 83.9; C₄ 83.3; C₅ 86.0; C₆ 68.1; (*: could be reversed).
- Bn = C₆H₅CH₂-, THP = tetrahydropyranyl-, DHP = 3,4-dihydro-2H-pyran, PPTS = pyridinium-toluene-4-sulfonate, DMAP = 4-dimethylaminopyridine, PTSA = 4-toluenesulfonic acid.

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